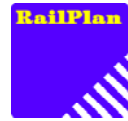


Technical Bulletin

Field Modification Instructions



RailPlan International Inc.

AMTRAK Insignia Replacement

Date	Revisions	ISSUED BY
-	Initial Release	J. Dotterweich
		APPROVED BY:

Subject :

AMTRAK Superliner 1 reman program included the addition of laser cut AMTRAK insignias which were placed in specific locations throughout the RailPlan International Inc. product.

Reason:

During revenue service the AMTRAK insignias get removed, the following procedure will demonstrate how to properly replace the missing insignia and if applicable a damaged backing plate.

Related Documents:

- Railplan Dwg, 1385-3, Assembly, Unisex module #1
- Railplan Dwg, 1385-2, Assembly, Unisex module #2
- Railplan Dwg, 1385-1, Assembly, Unisex module #6
- Railplan Dwg, 1385-4, Assembly, Unisex module #9
- Railplan Dwg, 1384-1, Assembly, Public Shower module #8
- Railplan Dwg, 1387-1, Assembly, Deluxe module A
- Railplan Dwg, 1387-1, Assembly, Deluxe module B
- Railplan Dwg, 1387-1, Assembly, Deluxe module D
- Railplan Dwg, 1388-1, Assembly, Deluxe module C
- Railplan Dwg, 1388-1, Assembly, Deluxe module E

Equipment Affected:

Superliner 1 Unisex toilet, Public shower and Deluxe rooms



RailPlan International Inc.

Parts Required Per Car:

Qty AR RPI P/N 200002 AMTRAK Insignia Kit
Qty AR RPI P/N 1662-1 Backing plate
Qty AR Mounting hardware

Drawings Required:

Railplan Dwg, 1661-1, AMTRAK Insignia, Superliner
Railplan Dwg, 1662-1, Backing plate, AMTRAK Insignia, Superliner

Special Tools:

N/A

Material Disposition:

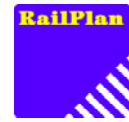
N/A

Installation Procedure:

1. The first step is to inspect the backing plate for excess adhesive and for the backing plate being bent.



2. If there is excess adhesive remove it with an acceptable solvent.



RailPlan International Inc.

3. If the backing plate is damaged or is not flat, replace it with a new one.

3a. To replace the backing plate, remove the two 8-32 flat head screws, backing plate and two standoff spacers.

3b. Discard the old backing plate.

3c. Insert the two 8-32 flat head screws into the holes in the backing plate and slide the standoff onto each screw.

3d. Insert and tighten the 8-32 screws into the existing tapped holes over the mirror.

4. Next clean the backing plate surface with the supplied alcohol wipe and allow to air dry.

5. Then peel the protective paper from the back of the new insignia and apply to the backing plate. Press with even pressure to get a 100% adhesive to backing plate bond.



6. Discard any old or damaged parts.